

# A Powerful Opportunity

**FuelCell Energy's On-site Power Generation  
Solutions –**

**A Near Zero Emissions Technology Available Today**



**Distributed Generation and Combined Heat and Power Workshop**

May 13-15, 2003 • Radisson Hotel • Newport Beach, CA



# Agenda

- **Introduction – FuelCell Energy**
- **Fuel Cell Power Generation Technologies**
  - ▶ Advantages of Direct FuelCell® Technology
  - ▶ CHP Applications
- **Benefits of Direct FuelCell® Technology and Target Markets**
- **Challenges and Opportunities**



# Who is FuelCell Energy?

- A leading fuel cell technology developer for over 30 years
- Headquartered in Danbury, CT;  
Manufacturing Facilities in Torrington, CT
- 425 Employees; 160 new hires in 2002
- Over \$400 million invested in fuel cell technology development
- Manufacturing, testing and conditioning facility expanded to accommodate over 50 MW
- Going to market now with advanced Direct FuelCell® technology
- Over 10 million kWh generated to date;  
7 million kWh at customer sites



# **Fuel Cell Power Generation Technologies**

## **Advantages of Direct FuelCell®**

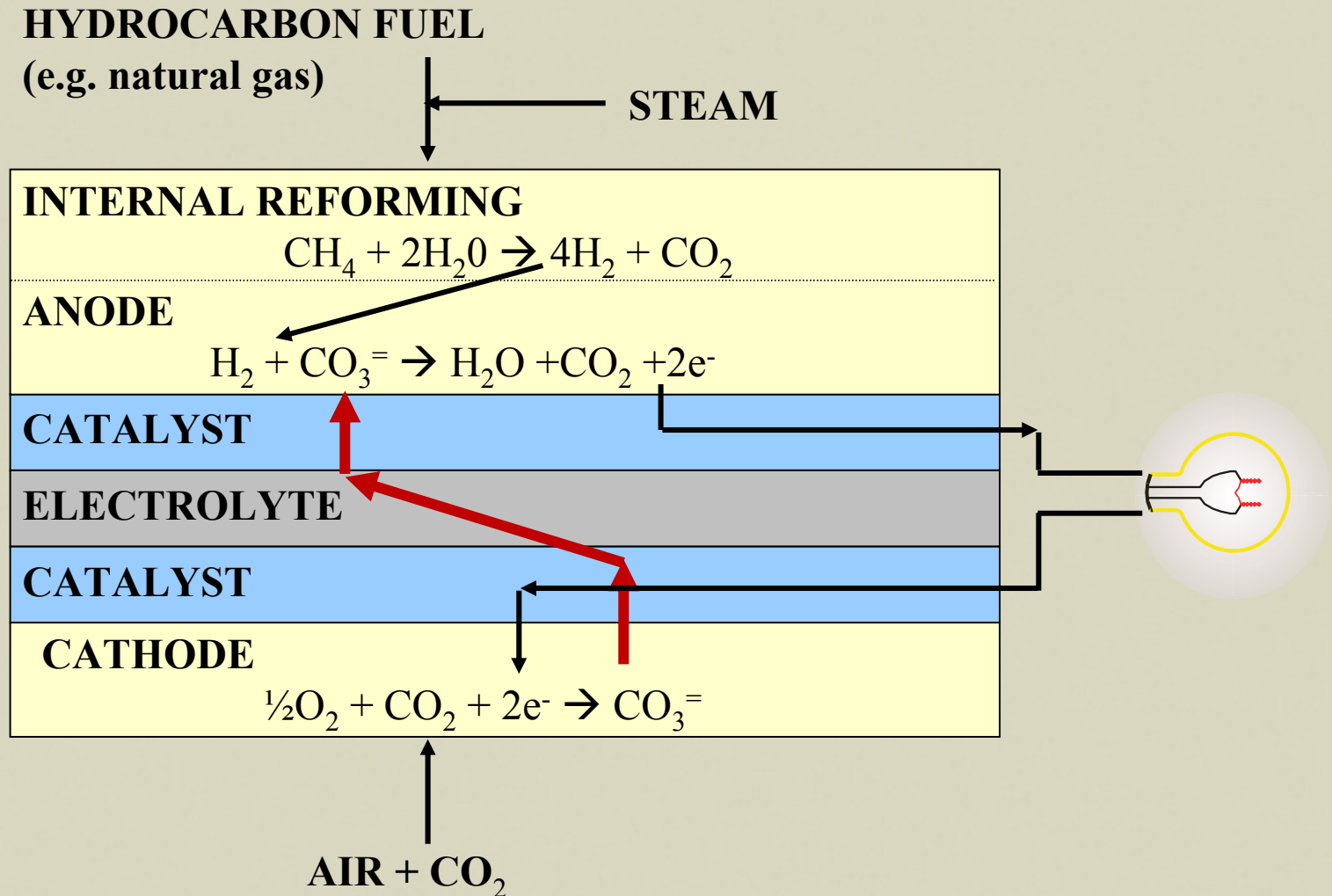


# Fuel Cell Stationary Power Generation Offerings

	Fuel Cell Type			
	Polymer Electrolyte Membrane	Phosphoric Acid	Carbonate Direct Fuel Cell®	Solid Oxide
Electrolyte	Ion Exchange Membrane	Phosphoric Acid	Alkali Carbonate	Yttria Stabilized Zirconia
Operating Temp. °F	200	400	1200	1800
Charge Carrier	H <sup>+</sup>	H <sup>+</sup>	CO <sub>3</sub> <sup>=</sup>	O <sup>=</sup>
Cell Hardware	Carbon /Metal Based	Graphite	Stainless Steel	Ceramic
Catalyst	Platinum	Platinum	Nickel	Perovskites

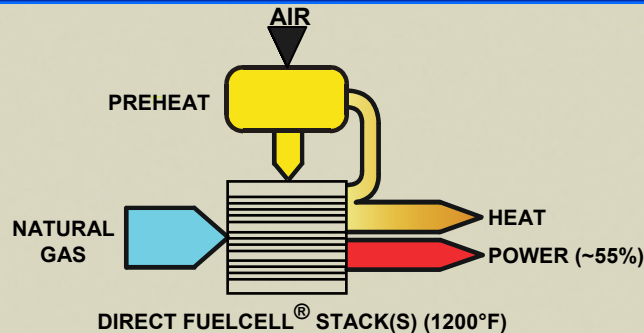


# Direct FuelCell® - Hydrogen Benefits Without External Reforming

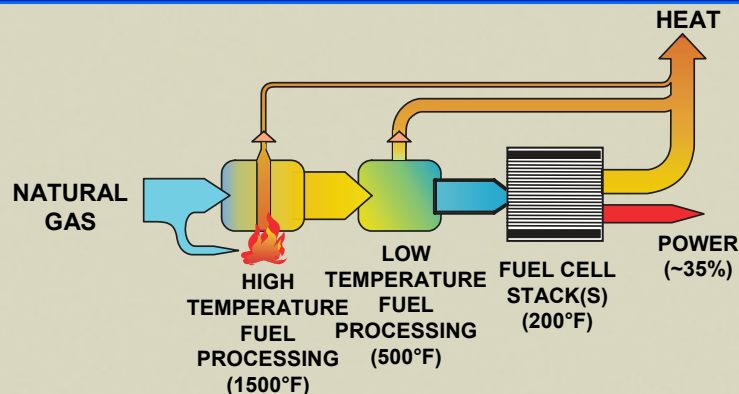


# Direct FuelCell® Technology Advantage

## High Temperature Internal Reforming Direct FuelCell®

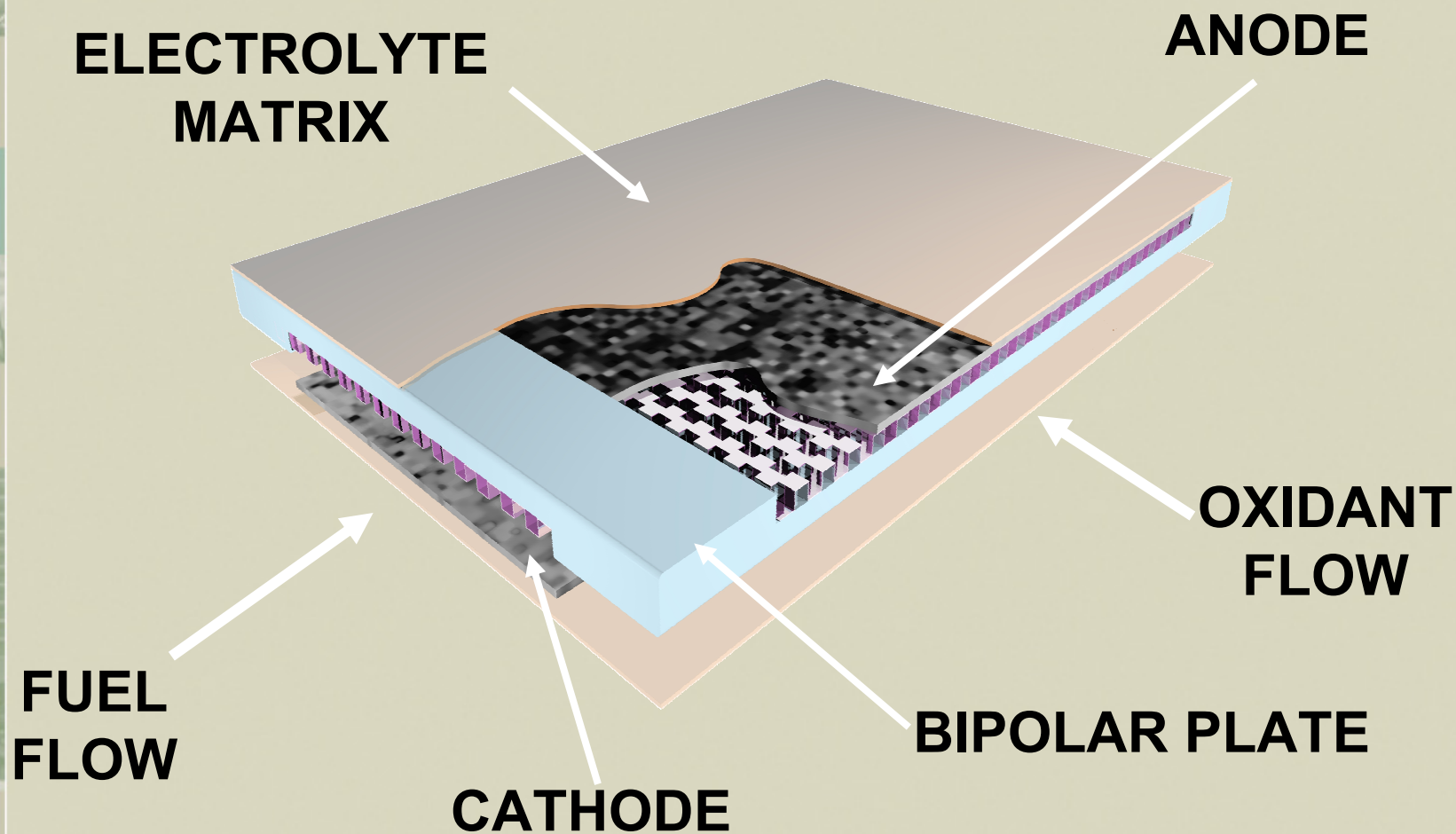


## Low Temperature External Reforming Fuel Cell



- **Optimal Operating Temperature**
  - ◆ Uses commonly available materials
  - ◆ No noble metal catalyst
  - ◆ High temperature by-product heat
- **Internal Reforming**
  - ◆ High electrical efficiency (47%)
  - ◆ Simpler system
  - ◆ Negligible NO<sub>x</sub>
  - ◆ Reduced cooling requirement
- **Atmospheric Pressure Operation**
  - ◆ Allows unattended operation
  - ◆ More reliable

# Direct FuelCell® Components





# FuelCell Energy Products

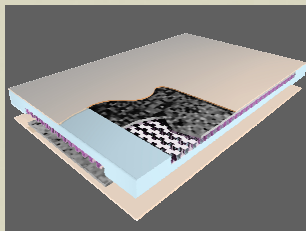
- Building block approach provides scalability and a standardized product to manufacture



**Sub-MW Power Plant**



**Sub-MW Module**



**Fuel Cell**

Distributed Energy Generation



**Stack**



**MW Module**



**MW Power Plant**



FuelCell Energy

# FuelCell Energy Current Products – 250kW-10MW



**DFC® 300**



**DFC® 1500**



**DFC® 3000**

## Product Characteristics

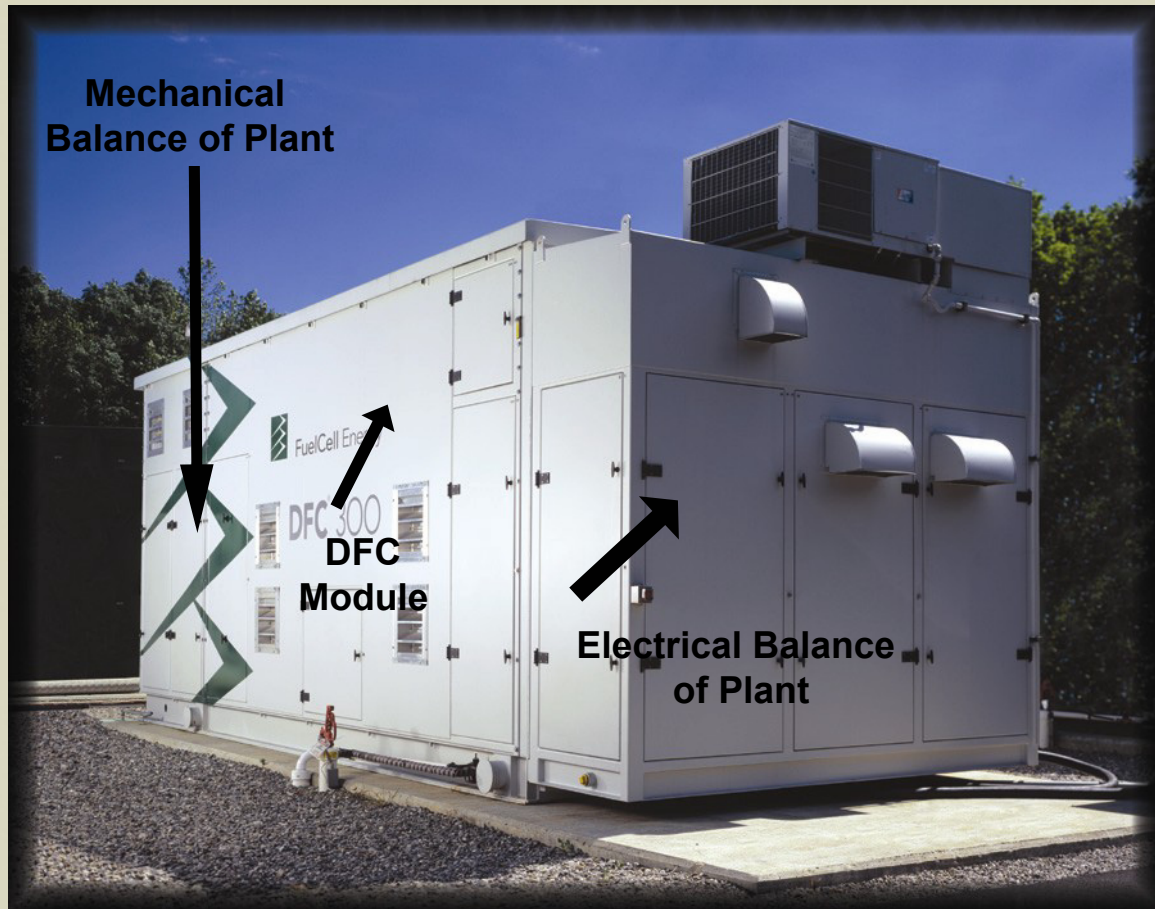
- High temperature, carbonate fuel cell power plants for base load commercial and industrial applications
- High electrical efficiency
- High value waste heat by-product for cogeneration
- Internally generated hydrogen from readily available fuels such as natural gas – operating at customer sites today



**Multi-MW Grid Support**

# DFC<sup>®</sup>300 Layout

	DFC <sup>®</sup> 300
Length (ft)	28.0
Width (ft)	10.5
Height (ft)	11.0
Footprint (ft <sup>2</sup> )	294
Weight	43 tons





# DFC<sup>®</sup>1500 Layout

Water / Fuel Pretreatment

Heat Recovery/Oxidizer

EBOP



# DFC<sup>®</sup>1500

		DFC1500
Length (ft)		42
Width (ft)		39
Footprint Area (ft <sup>2</sup> )		1640
Skids		4
Module	13' d x 13' h	45 tons
Fuel/Water Treatment	36' x 10' x 12'	45 tons
Heat Rec./ IA / Oxidizer	37' x 10' x 12'	58 tons
EBOP	20' x 8.5' x 11	33 tons





# Net Power & Efficiency (LHV)

Current Products	DFC <sup>®</sup> 300	DFC <sup>®</sup> 1500	DFC <sup>®</sup> 3000
Power, kW	250	1,000	2,000
Efficiency	47%	48%	49%
Heat Rate (Btu/kWh)	7,260	7,110	6,965

2005 Products /Restacks	DFC <sup>®</sup> 300	DFC <sup>®</sup> 1500	DFC <sup>®</sup> 3000
Power, kW	300	1,200	2,400
Efficiency	51%	52%	53%
Heat Rate (Btu/kWh)	6,690	6,565	6,440



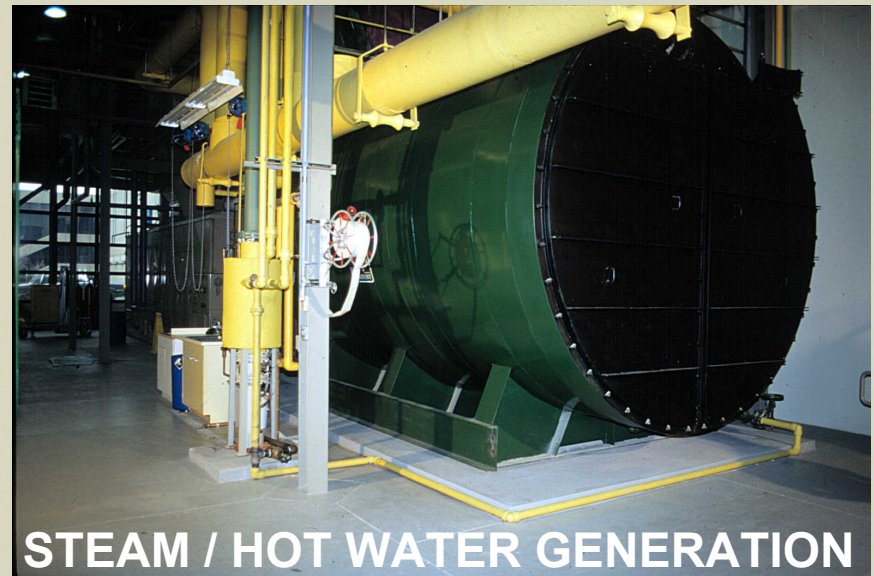
# Plant Operating Characteristics – Design Life

- Design Life - 30 years
- Initial Stack Life - 3 to 5 years (25,000 hours)
- Subsequent Stack Life - 5 years (40,000 hours)
- Economic decision drives restack
- Restack Output – 300, 1500 and 2000 kW
- BOP designed for higher rating
- Initial Output/Efficiency Degradation - 3% per year
- Restack Output/Efficiency Degradation - 2% per year

# DFC Applications – Cogeneration/CHP

**Standard Production Equipment Available**

## ABSORPTION CHILLING



# Exhaust Heat Output and CHP Production

- Standard exhaust connection
- High grade heat
  - ▶ EGT 750°F
- Total Exhaust Heat
  - ▶ 585 – 660 MBH (DFC®300)
- Allowable back pressure
  - ▶ < 2 inches water column (i.w.c.)

	<b>DFC®300</b>	<b>DFC®1500</b>	<b>DFC®3000</b>
<b>Hot Water Btu/hr @ <math>\Delta T</math></b>	<b>410,000 @ 20°F</b>	<b>1,840,000 @ 100°F</b>	<b>3,640,000 @ 70°F</b>
<b>Steam, pph 15 psig, sat.</b>	<b>430</b>	<b>1,700</b>	<b>3,300</b>
<b>Chilled Water - tons</b>	<b>35</b>	<b>160</b>	<b>315</b>



# DFC Applications - Digester Gas



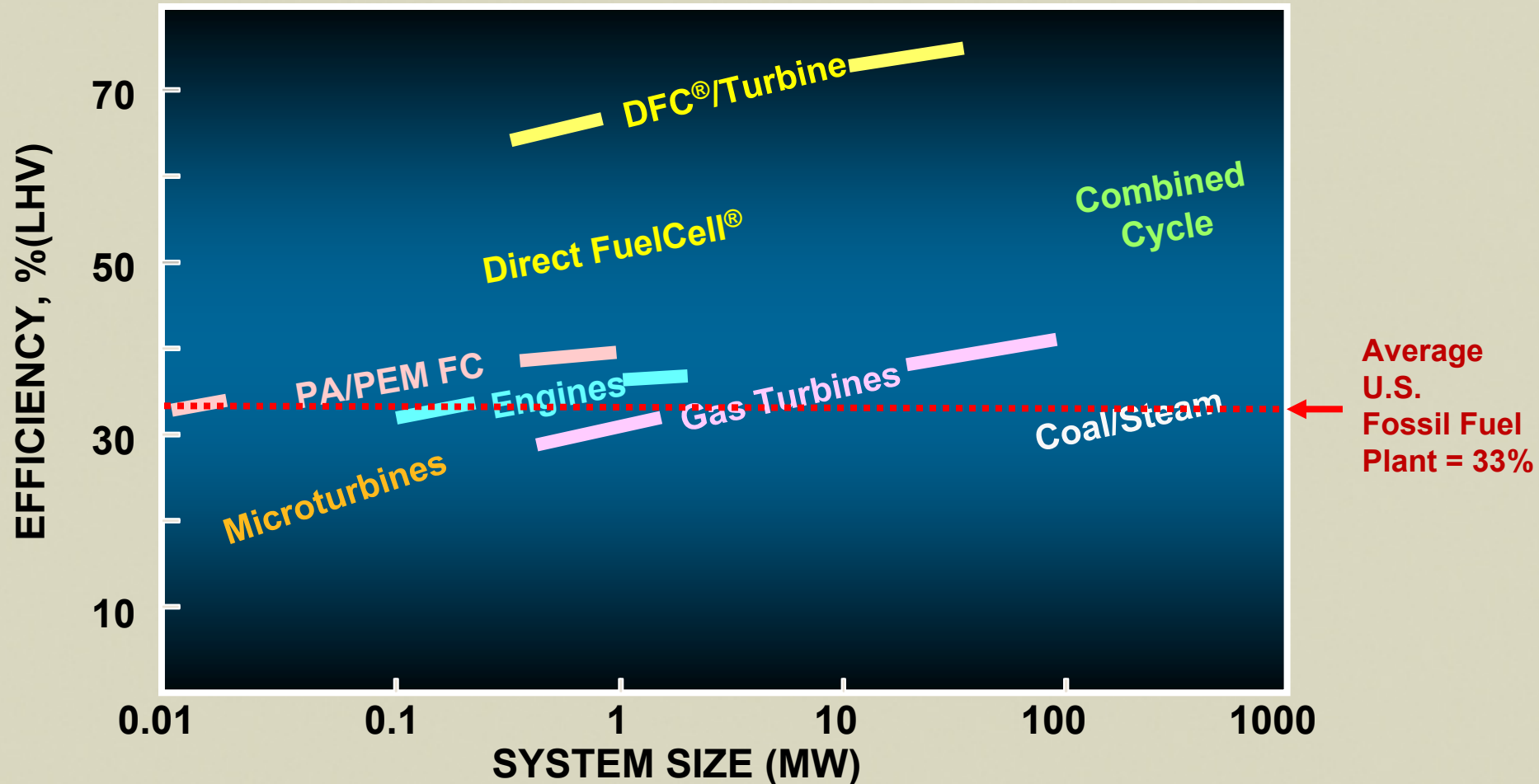
- Digesters treat sewage sludge, animal manure or agricultural waste
- Produce CH<sub>4</sub> and CO<sub>2</sub>
  - ▶ ~60-65% CH<sub>4</sub>
  - ▶ ~500-1500 ppm H<sub>2</sub>S (sewage)
- Digesters require heat input to maintain optimum temperature (~98 F)



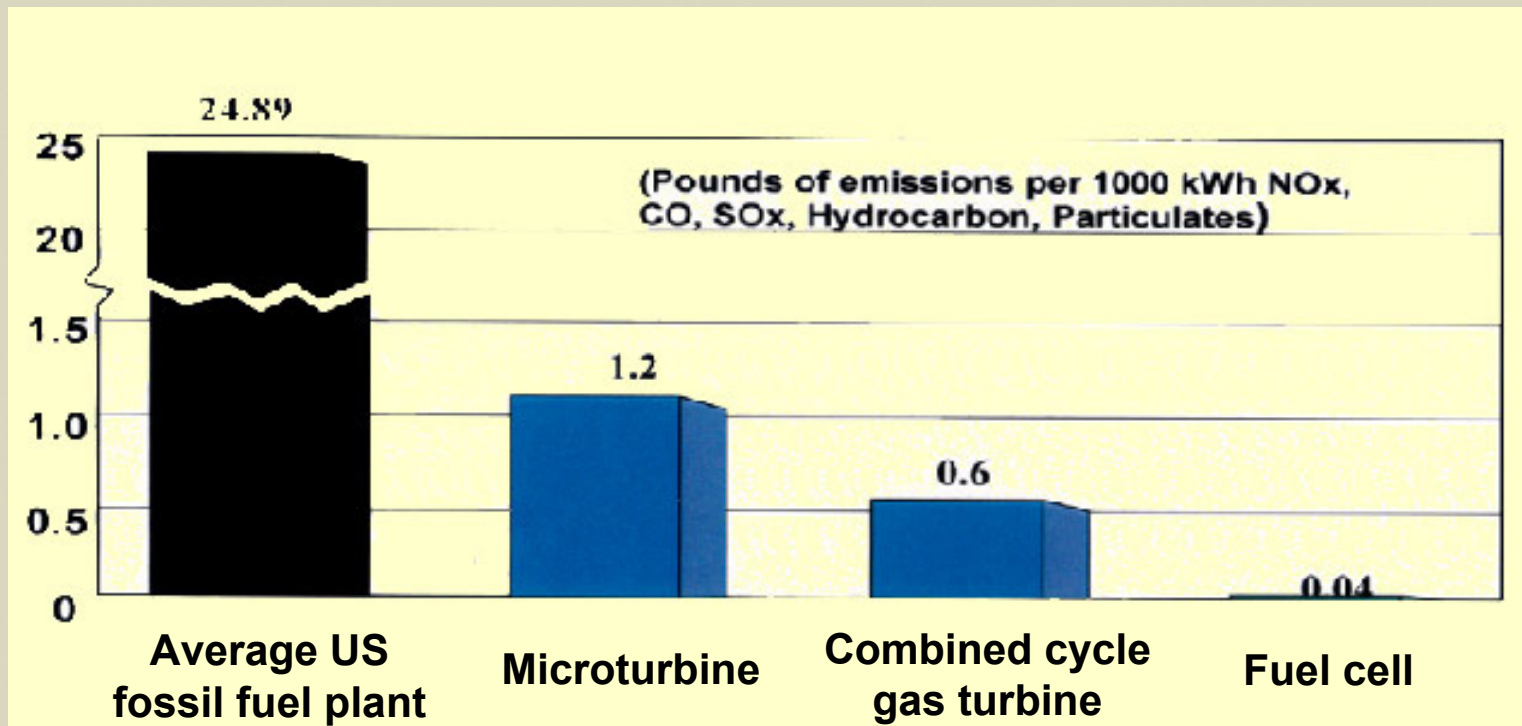
# **Benefits of Direct FuelCell® Technology and Target Markets**



# Direct FuelCell® Technology Conserves Energy Resources



# Unmatched Emissions Performance of DFC Power Plants



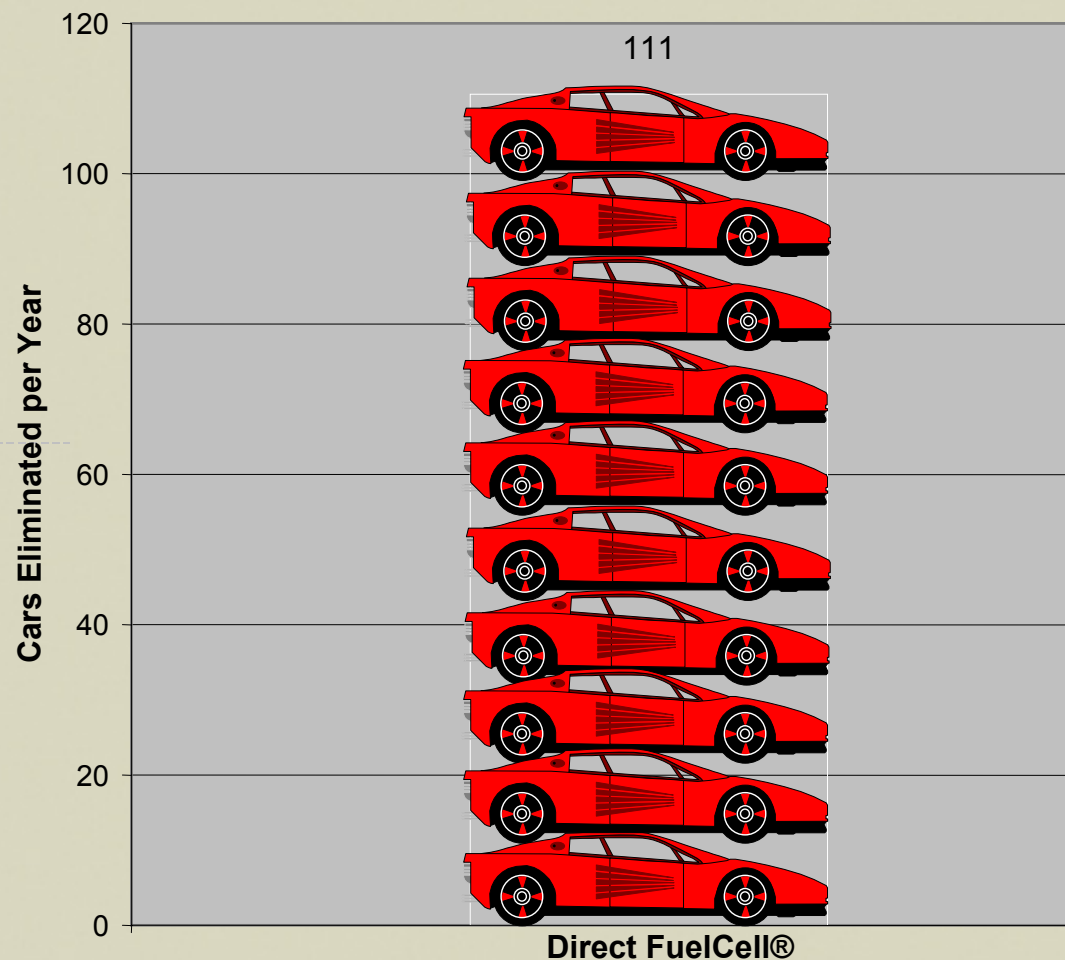
- Fuel cells meet CARB's stringent 2007 emissions standards for DG
  - 0.006 lbs/MW-hr of NOx
  - 0.0007 lbs/MW-hr of SO<sub>2</sub>
  - 0.0028 lbs/MW-hr of CO

Source: NETL([http://www.eren.doe.gov/der/pdfs/mid\\_atlantic\\_conf\\_02/williams.pdf](http://www.eren.doe.gov/der/pdfs/mid_atlantic_conf_02/williams.pdf))

# Significant CO2 Emissions Displacement

- A DFC300 power plant displaces CO2 emissions when compared to an average natural gas-fired power plant equivalent to taking over 100 cars off the road

- CAFE standard automobile efficiency: 27.5 mpg
- 12,000 miles per year



# Target Customers

## ■ Institutional

- ▶ Hospitals
- ▶ Universities



## ■ Commercial

- ▶ Hotels
- ▶ Data Centers
- ▶ Office/Shopping



## ■ Industrial

- ▶ Waste Water
- ▶ Telecom
- ▶ Food & Beverage
- ▶ Chemical
- ▶ Manufacturing



## ▶ Utility

- ▶ Grid-support



# Waste Water Treatment Facilities – A Unique Opportunity

- Uses anaerobic digester gas from industrial and municipal waste water treatment facilities
- Use of “bio” gas makes this a “renewable” application.
- King County. Kirin Brewery and Terminal Island (pictured here)



*Over 500 MW Waste Water Fuel Cell Installations by 2011\**

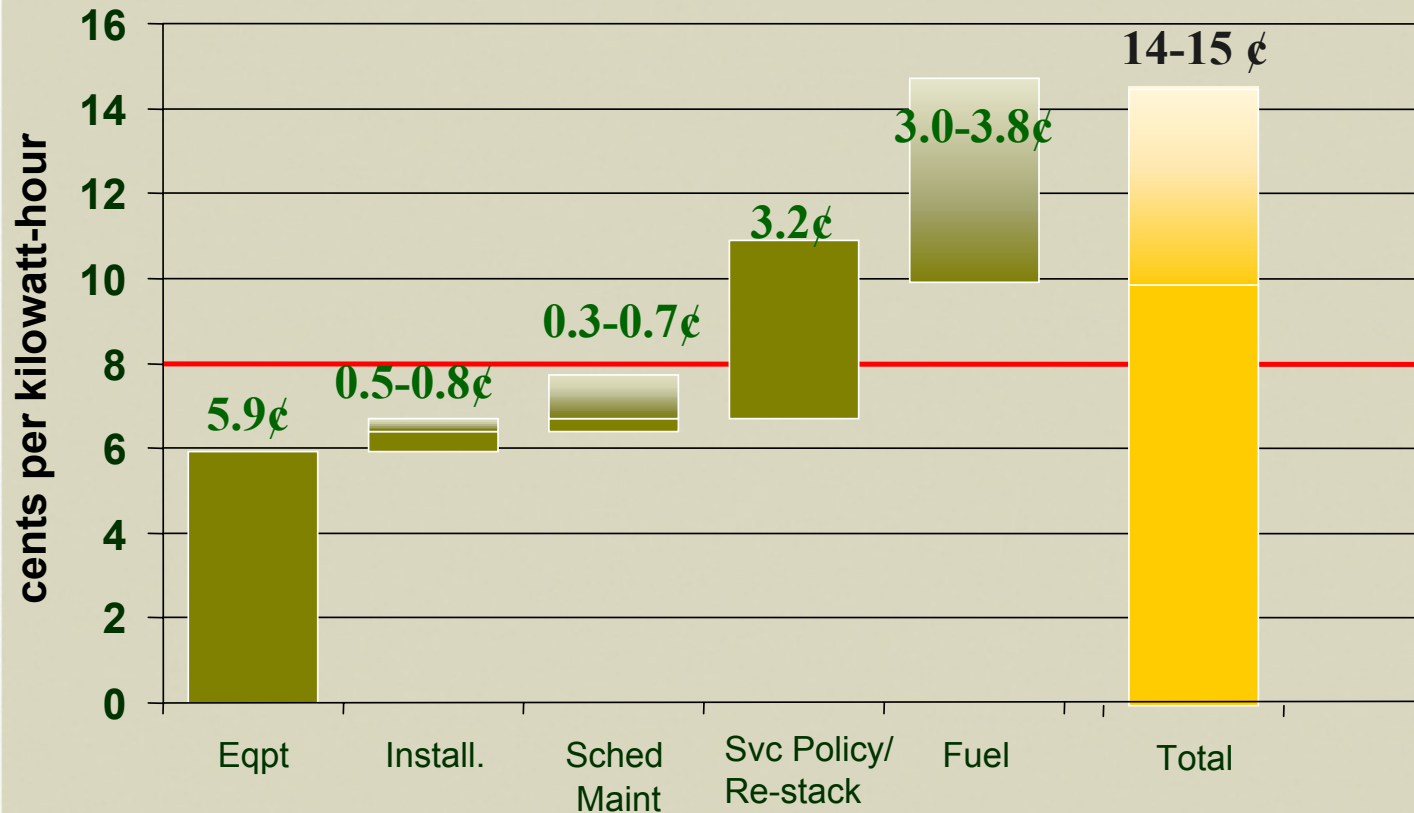
\* - Allied Business Intelligence's 2001 Study, "Stationary Fuel Cells: U.S. and Global Early Market Opportunities."

# Challenges and Opportunities



# First Cost Challenge – Biggest Barrier for Fuel Cells Today

## “Raw” Cost of Electricity : DFC300



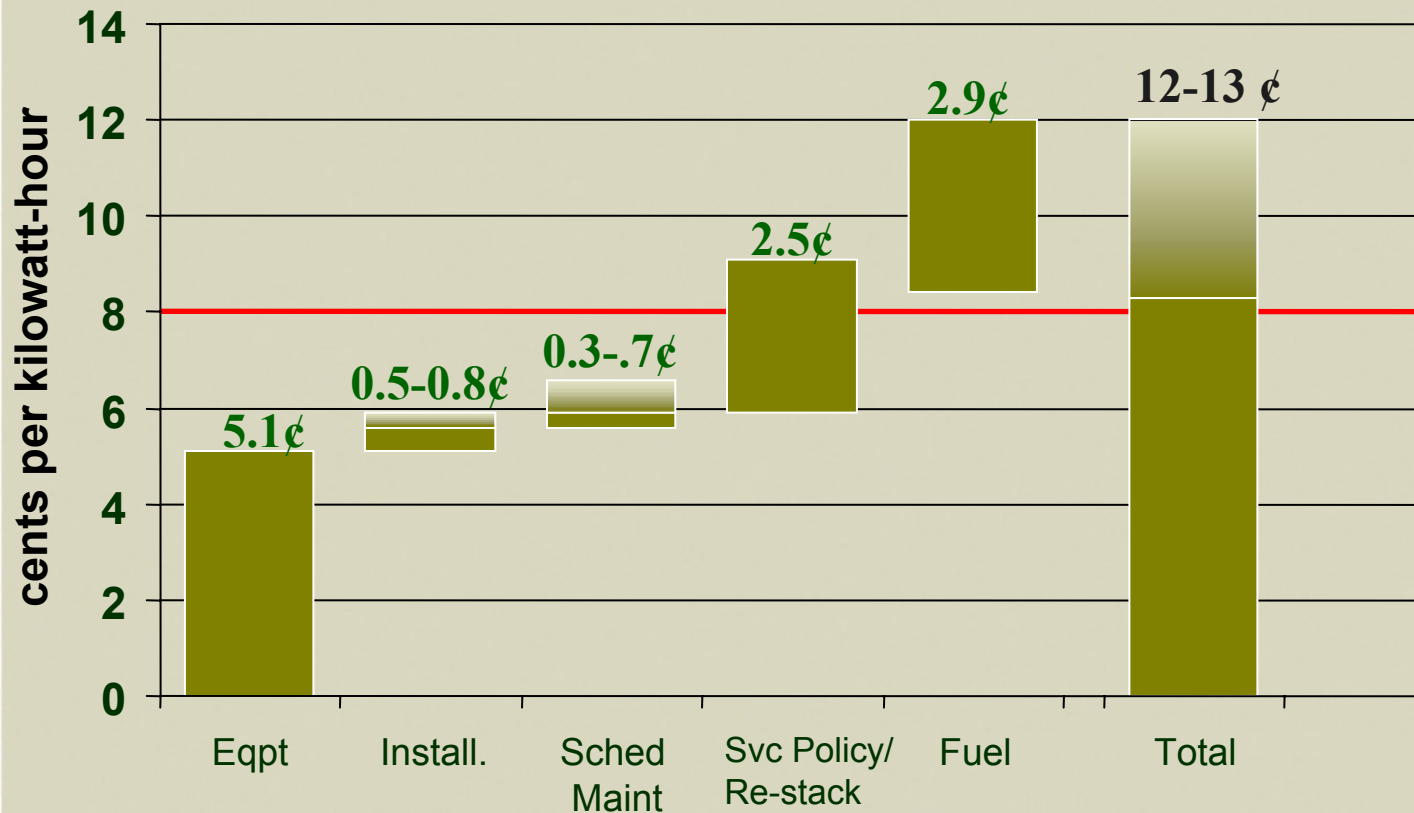
➤ *Cap cost amortized 15 yrs @ 8%*

➤ *Baseload operation; No value assigned to recovered heat*

➤ *Fuel cost = \$4.00 - \$5.00 /MMBtu*

# First Cost Challenge – Size Helps Overcome Barrier

## “Raw” Cost of Electricity : DFC1500



➤ *Cap cost amortized 15 yrs @ 8%*

➤ *Baseload operation; No value assigned to recovered heat*

➤ *Fuel cost = \$4.00 /MMBtu*



# Incentive Programs in CA - Bridging the First Cost Gap

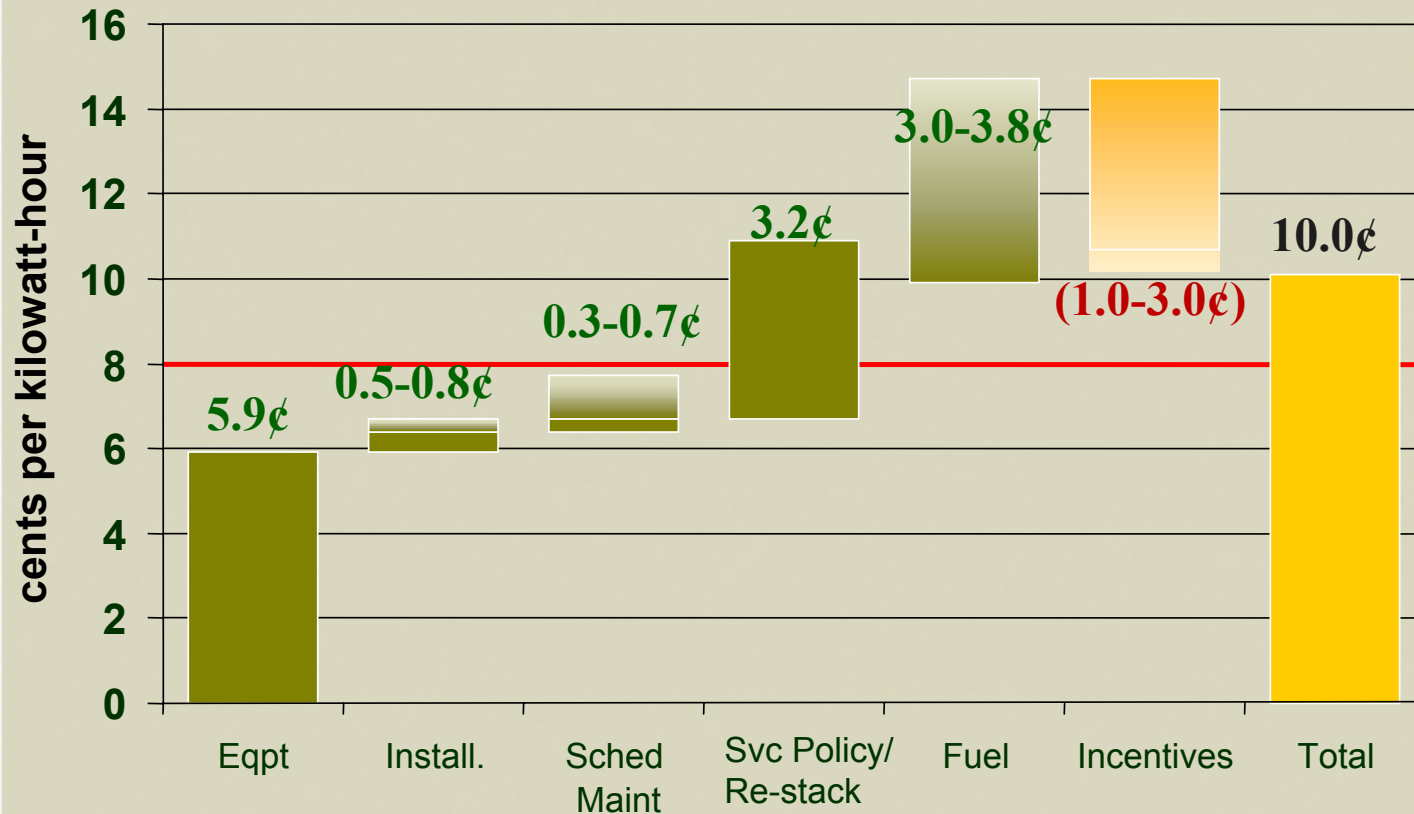
Program	Sponsoring Agency	Funds (MM\$/yr)	Eligibility Criteria	Incentive Structure
<b>Self Generation Program</b>	CA Public Utility Commission	\$125 through 2004	<ul style="list-style-type: none"> <li>■ <b>Fuel cells</b>, photovoltaic, wind, turbines, engines</li> <li>■ <b>Up to 1 MW</b></li> <li>■ <b>Grid connected</b></li> <li>■ <b>Cogen heat recovery</b></li> <li>■ Commercial sales vs. demonstrations</li> </ul>	<b>Direct Rebate:</b> \$4,500/kW for landfill gas or biogas fueled fuel cells up to 50% of project cost  <b>\$2,500/kW for nat gas fueled fuel cells up to 40% of project cost</b>
Emerging Renewables Buy Down	CA Energy Commission	\$101	<ul style="list-style-type: none"> <li>■ Photovoltaic, small wind solar thermal, and fuel cells <i>using renewable fuels</i></li> <li>■ Projects up to 1.0 MW</li> <li>■ 5-yr equipment warranty</li> </ul>	Direct Rebate: \$4,500 /kW up to 50% of total cost
<b>Technology Advancement</b>	<b>SAQMD</b>	<b>\$20MM</b>	<ul style="list-style-type: none"> <li>■ <b>Co-funding of clean air technologies (fuel cells)</b></li> </ul>	<b>\$100,000-\$1,000,000 grant awards</b>
Public Leadership Solutions for Energy Fund	CA Power Authority	\$1000MM initially	<ul style="list-style-type: none"> <li>■ Federal, state and local public agencies, community colleges and school districts</li> </ul>	4.5-5% financing for agencies to undertake DG or energy efficiency projects



# United States Federal Programs – Enabling Deployment in Other States

- Department of Defense Climate Change Program
  - ▶ \$2.8MM, 2003
  - ▶ \$1,000/kW rebate
  - ▶ Administered by DOE NETL
  - ▶ June 03 solicitation
  - ▶ September 03 awards
  - ▶ [www.dodfuelcell.com/climate/index.html](http://www.dodfuelcell.com/climate/index.html)
- Federal Energy Bill
  - ▶ 35% tax credit for fuel cells being proposed

# Cost of Electricity in CA with Incentives: DFC300

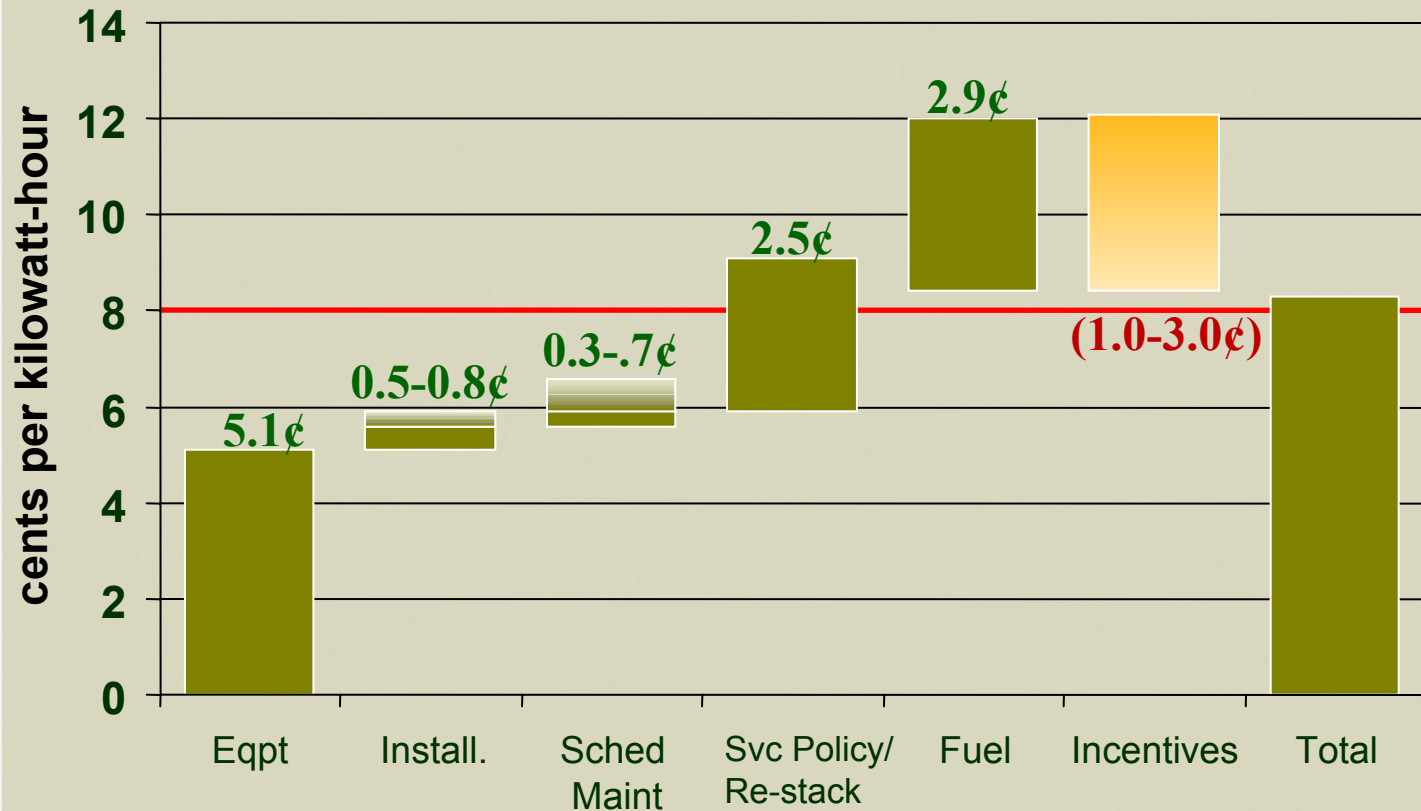


➤ *Cap cost amortized 15 yrs @ 8%*

➤ *Baseload operation; No value assigned to recovered heat*

➤ *Fuel cost = \$4.00 - \$5.00 /MMBtu*

# Cost of Electricity in CA with Incentives: DFC1500



➤ *Cap cost amortized 15 yrs @ 8%*

➤ *Baseload operation; No value assigned to recovered heat*

➤ *Fuel cost = \$4.00 /MMBtu*

# Driving Cost out Fuel Cell Manufacturing Process

## Established Manufacturing Processes

### Tape Casting



### Sintering



### Lamination



## Readily Available Materials

- Stainless Steel
- Nickel
- Ceramic Powders
- Carbonates (common minerals)

## Cost Reduction

- Manufacturing Volume
- Elimination of First Costs
- Performance Improvements
- Manufacturing Improvements
- 25-35% Realized to Date



# FuelCell Energy® Stationary Power Plants – Ready Today

- **Established technology, defined product lines**
- **Economically viable (with incentives) near-zero emissions technology in CA and NY**
- ***Ability to leverage existing natural gas infrastructure and still deliver environmental benefits associated with H2***
- **Well-defined end markets**



# A **Powerful** Opportunity

